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D206-802-030
Job Sheet 182883



Part No: D206-802-030

Job Qty: 1 ea

Part Name: Crew Door Opener RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 9/5/18

Job Tracking No:

Due Date: 9/21/18

Created By: Jesse White

Type: Stock

Description:

Note: DWG REV A IPP Rev:A 10.12.03 as per dwg rev.A DD verf:EC IPP REV:B 11-06-06 AS PER DSI9560 JLM
VERIFIED BY:EC IPP Rev:C 12.07.30 AS PER ECN12-624 DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	9/21/18	9/21/18	0.00	0.00	Start Up Stores/Pkg-1		OCT 24 2018
105	Packaging	1 pcs	9/21/18	9/21/18	0.00	0.00	Packaging1-3		OCT 24 2018
110	QC	1 pcs	9/21/18	9/21/18	0.00	0.00	QC4		OCT 29 2018
120	Packaging	1 pcs	9/21/18	9/21/18	0.00	0.00	Packaging3-1		OCT 29 2018
125	DC	1 pcs	9/21/18	9/21/18	0.00	0.00	DC		OCT 29 2018
130	QC21-FG	1 Ea	9/21/18	9/21/18	0.00	0.00	QC21		OCT 29 2018

Part Op 120 - Identify and pack for shipping as per PPPDD206-802-030
Descriptions: 125 - Photocopy bluefile and create labels per PPP D206-802-030 CHG002

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3552-15	Door Prop	1 Ea (1 ea)	90-Start up Operation	5013636
D3622-5	Ball Stud	2 Ea (2 ea)	90-Start up Operation	5108897
D4110-3	Doubler, Sill	1 Ea (1 ea)	90-Start up Operation	F149781
D4114-2	Door Doubler, RH	1 Ea (1 ea)	90-Start up Operation	F149782
MS20426AD4-5	Rivet	4 Ea (4 ea)	90-Start up Operation	5083538
MS20600-AD4W2	Rivet	32 Ea (32 ea)	90-Start up Operation	5095301
MS21073L5	Anchor Nut	2 Ea (2 ea)	90-Start up Operation	5083550
MS27130-A26	Rivnut	1 Ea (1 ea)	90-Start up Operation	F116521
NAS1149C0532R	Washer	6 Ea (6 ea)	90-Start up Operation	5089242
NAS1149C0563R	Washer	6 Ea (6 ea)	90-Start up Operation	5060989



Container No: S121043



Part: D206-802-030

Job No: 182883

Serial No/Batch: S121043

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH10-44 Issue 1, FAA STC SR029331

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Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3552-15	1	2	0
	D3622-5	2	0	0
	D4110-3	1	6	0
	D4114-2	1	3	0
	MS20426AD4-5	4	2,108	0
	MS20600-AD4W2	32	174	0
	MS21073L5	2	19	0
	MS27130-A26	1	11	0
	NAS1149C0532R	6	568	0
	NAS1149C0563R	6	367	0

Part Specifications

Specifications could not be found.

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5.0 PARTS LIST

5.1 D206-802-029/-030 Crew Door Opener Kits

Qty -029	Qty -030	Part Number	Description
		D206-802-029	CREW DOOR OPENER KIT, LH
		D206-802-030	CREW DOOR OPENER KIT, RH
1	1	D3552-15	DOOR PROP
1	1	D3622-5	BALL STUD
1	1	D4110-3	DOUBLER, SILL
1		D4114-1	DOOR DOUBLER, LH
	1	D4114-2	DOOR DOUBLER, RH
4	4	MS20426AD4-5	RIVET
32	32	MS20600AD4W2	RIVET
2	2	MS21073L5	ANCHOR NUT
1	1	MS27130-A26	RIVNUT
6	6	NAS1149C0532R	WASHER
6	6	NAS1149C0563R	WASHER

5.2 D206-802-031/-032 Passenger Door Opener Kits

Qty -031	Qty -032	Part Number	Description
		D206-802-031	PASSENGER DOOR OPENER KIT, LH
		D206-802-032	PASSENGER DOOR OPENER KIT, RH
1	1	D3552-17	DOOR PROP
1	2	D3622-5	BALL STUD
	1	D4112-1	AFT SILL DOUBLER
1	1	D4115-5	DOUBLER
1		D4115-041	LITTER DOOR BRACKET ASSY
3		CR3242-5-4	RIVET
2		CR3243-5-4	RIVET
2	4	MS20426AD4-5	RIVET
9	14	MS20600AD4W2	RIVET
1	2	MS21073L5	ANCHOR NUT
3	6	NAS1149C0532R	WASHER
3	6	NAS1149C0563R	WASHER

Change Record

PAGE 1 OF 1

Part Number: D206-802-030

Description: CREW DOOR OPENER, RH[illegible]

